

Work Order ID 70427

Wednesday, June 08, 2011 7:33:30 AM



Page 1

Item ID: D206-781-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-021
CHG 001

Subtotal

CL 11-6-8

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/6/8 SP 10

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Subtotal

QC

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Start Date: 6/8/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 6/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-021

Location: 40

PPP rev: A

11/6/8 sf

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/9 sf

MF
11-06-08

Picklist Print

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Work Order ID: 70427

Parent Item: D206-781-021

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3875-1		Manufactured	No			110	Each	3.0000	1	1			
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Floor Protector

Location

Loc Qty

Loc Code

FG

3

70374

3

D3934-041		Manufactured	No			110	Each	46.0000	2				
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Clip Assembly

Location

Loc Qty

Loc Code

ST094

46

67931

46

D3800-1-100		Manufactured	No			110	f	20.6340	8.333	8.333			
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Hook and Loop Strip (1" Soft)

Location

Loc Qty

Loc Code

ST084

20.634

68910

20.634

cut 2 lengths of 50"

D3800-3-100		Manufactured	No			110	f	26.6340	8.333	8.333			
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Hook and Loop Strip (1" Hard)

Location

Loc Qty

Loc Code

ST084

26.634

68915

26.634

cut 2 lengths of 50"

Picklist Print

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Work Order ID: 70427



Parent Item: D206-781-021



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN525-10R6

Purchased

No

110

Each

78.0000

4



Screw



4
11/6/83

Location

Loc Qty

Loc Code

ST325

78

113524

78

4

REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER